



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2017.0311.007

DVS ZERT GmbH hereby certifies that the welding company

**Montanhydraulik
Reparatur und Service GmbH
Bornstraße 276
44145 Dortmund
Germany**

fulfills the requirements
for the scope according to


**EN 15085-2 classification level CL1
in the type of activity D, P**

in the range indicated in the annex.

validity: 2025-06-30 until 2028-06-29

Düsseldorf, 2025-06-23
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DERKS


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0311.007

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 12 mm D = 12.5 - 50 mm	FW
	3.2/1.2	t = 3 - 12 mm D ≥ 12 mm	FW
135	3.2/3.1, 5, 5/3.2	t = 7 - 28 mm D ≥ 105 mm	BW
141	1.2	t = 3 - 12 mm D = 12.5 - 50 mm	FW
	3.2/1.2	t = 3 - 12 mm D ≥ 25 mm	FW

Area of Application:

- Design of components for railway vehicles
- New build of components for railway vehicles

Responsible welding coordinator(s):

Yarkin Cilek, IWE [external]

born: 1976-11-20

1st deputy(ies) of the responsible welding coordinator(s):

Gregor Mainka, IWT

born: 1978-08-26

Others deputies:

-

Remarks:

Register no.:

DVSZERT/15085/CL1/311/17/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.



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