



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0236.004

DVS ZERT GmbH hereby certifies that the welding company

Montanhydraulik GmbH
Bahnhofstraße 39
59439 Holzwickede
Germany

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity D, P

in the range indicated in the annex.

validity: 2022-08-04 until 2025-06-29

Düsseldorf, 2022-08-04
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DERKS


Dipl.-Ing. (FH) SCHWALENBERG
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t = 3 - 12 mm D = 12.5 - 50 mm	FW
	3.2/1.2	t = 3 - 12 mm D ≥ 12 mm	FW
121	3.2/3.1	t = 15 - 60 mm D ≥ 150 mm	BW
	5	t = 12 - 48 mm D ≥ 100 mm	BW
	5/3.2	t = 15 - 60 mm D ≥ 121 mm	BW
135	3.2/3.1, 5, 5/3.2	t = 7 - 28 mm D ≥ 105 mm	BW
141	1.2	t = 3 - 12 mm D = 12.5 - 50 mm	FW
	3.2/1.2	t = 3 - 12 mm D ≥ 25 mm	FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Yarkin Cilek, IWE

born: 1976-11-20

1st deputy(ies) of the responsible welding coordinator(s):

Michael Tampe, IWS

born: 1965-11-29

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL1/236/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.